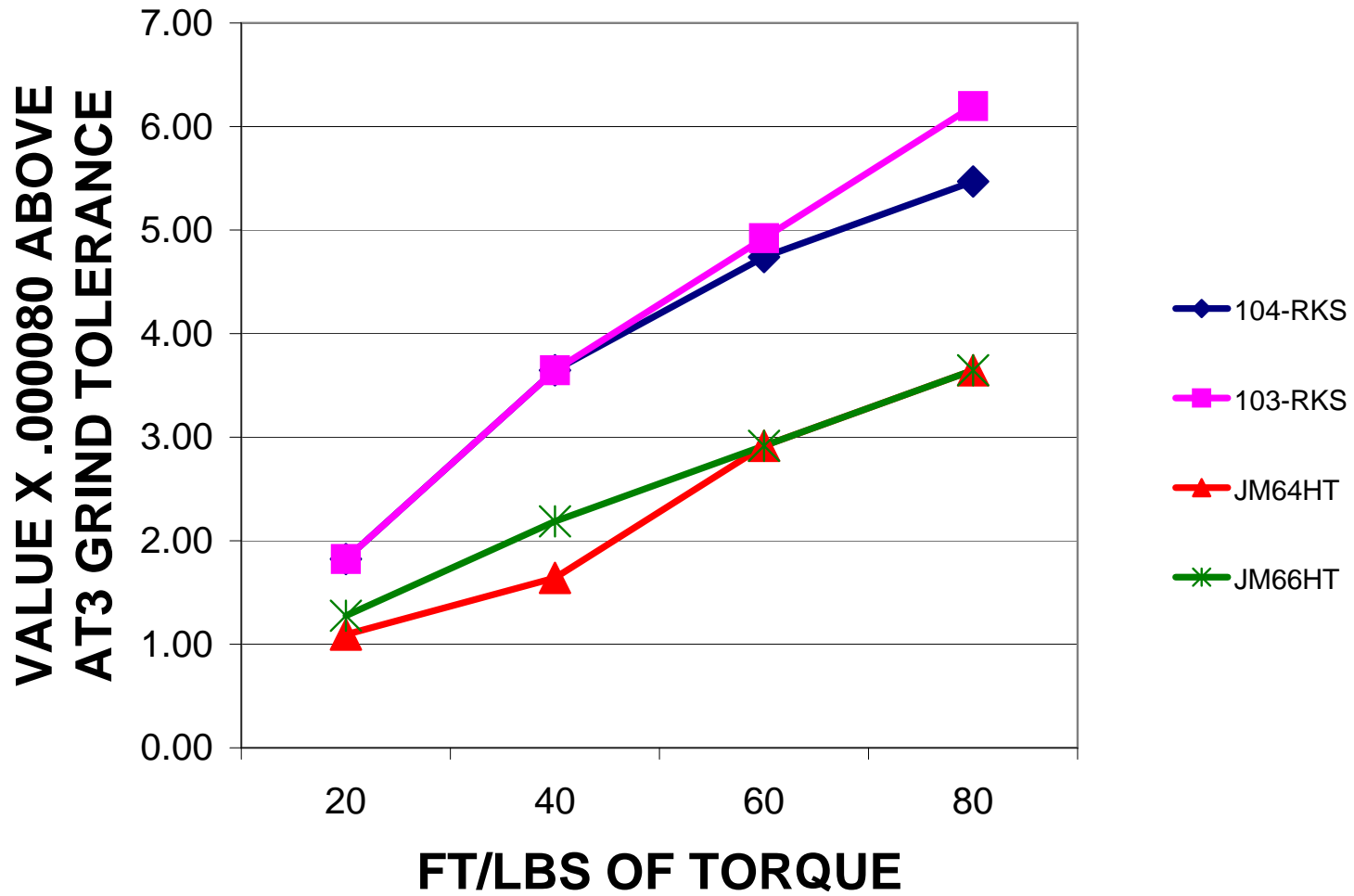
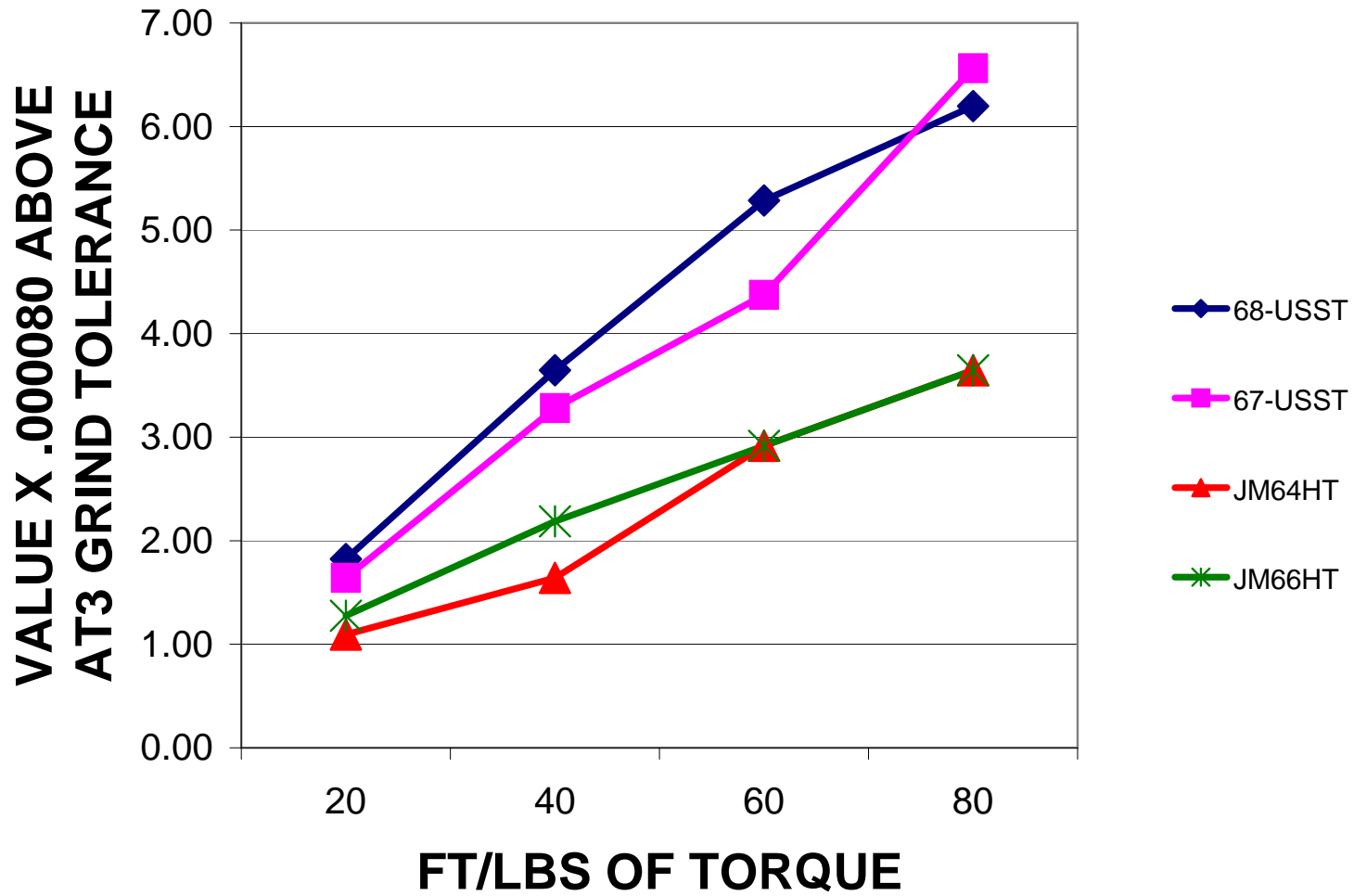


TOOL HOLDER MFG	TOOL HOLDER #	RETENTION KNOB ID NUMBER	1.00 = AT3 Grind Limit AT3 = 0.000080"			
			Taper Shank Test Fixture Rev. 2			
KENNAMETAL	CV40TG050800		Torque Pressure Stated in Ft./Lbs.			
			20	40	60	80
KENNAMETAL	CV40TG050800	104-RKS	1.82	3.65	4.74	5.47
KENNAMETAL	CV40TG050800	103-RKS	1.82	3.65	4.92	6.20
KENNAMETAL	CV40TG050800	68-USST	1.82	3.65	5.29	6.20
KENNAMETAL	CV40TG050800	67-USST	1.64	3.28	4.37	6.56
KENNAMETAL	CV40TG050800	49-COMM	4.01	6.93	9.11	10.76
KENNAMETAL	CV40TG050800	51-COMM	3.65	6.56	8.02	9.11
KENNAMETAL	CV40TG050800	40-DAVIES	4.01	6.93	9.11	10.76
KENNAMETAL	CV40TG050800	116-DAVIES	3.65	6.56	8.02	9.11
KENNAMETAL	CV40TG050800	JM64HT	1.09	1.64	2.92	3.65
KENNAMETAL	CV40TG050800	JM66HT	1.28	2.19	2.92	3.65

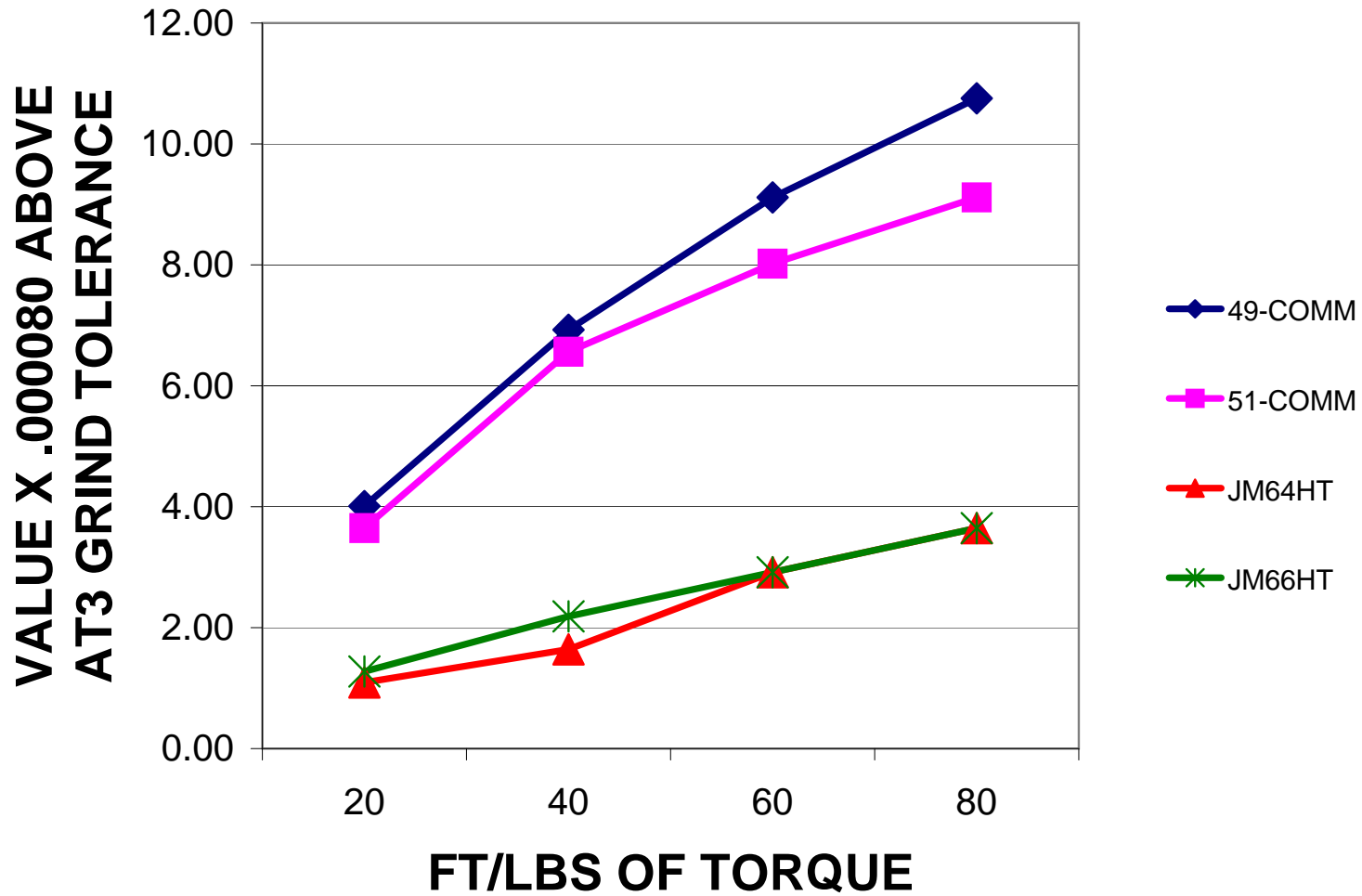
**KENNAMETAL CV40TG05080
SAMPLES 104-RKS & 103-RKS VS
JMM 64HT & JMM 66HT**



**KENNAMETAL CV40TG050800
SAMPLES 68-USST & 67-USST VS
JMM 64HT & JMM 66HT**



**KENNAMETAL CV40TG05080
SAMPLES 49-COMM & 51-COMM VS
JMM 64HT & JMM 66HT**



**KENNAMETAL CV40TG050800
SAMPLES 40-DAVIES & 116 DAVIES VS
JMM 64HT & JMM 66HT**

