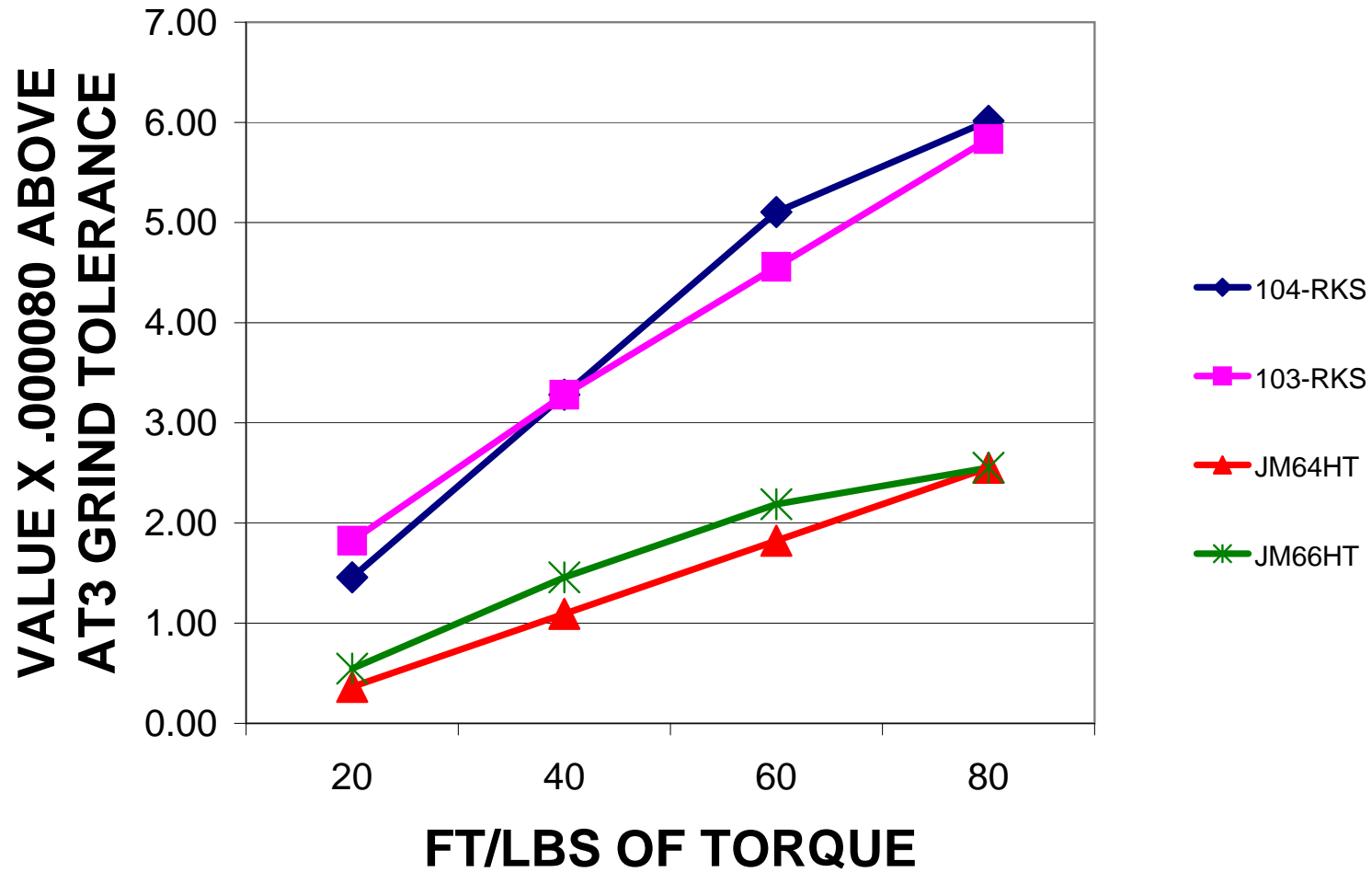
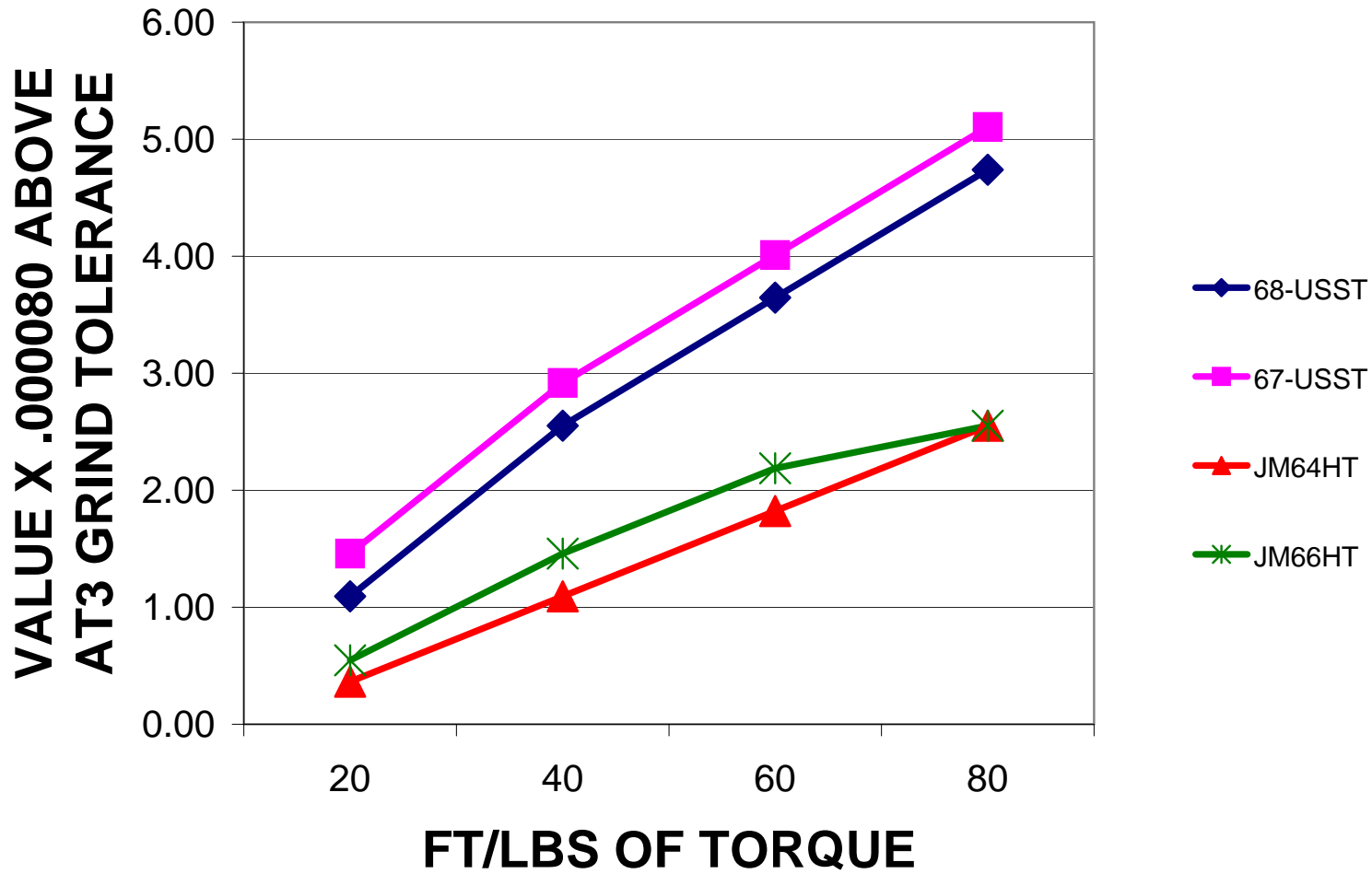


TOOL HOLDER MFG	TOOL HOLDER #	RETENTION KNOB ID NUMBER	1.00 = AT3 Grind Limit AT3 = 0.000080"			
			Taper Shank Test Fixture Rev. 2			
BRINEY	V40E-050-262		Torque Pressure Stated in Ft./Lbs.			
			20	40	60	80
BRINEY	V40E-050-262	104-RKS	1.46	3.28	5.10	6.02
BRINEY	V40E-050-262	103-RKS	1.82	3.28	4.56	5.83
BRINEY	V40E-050-262	68-USST	1.09	2.55	3.65	4.74
BRINEY	V40E-050-262	67-USST	1.46	2.92	4.01	5.10
BRINEY	V40E-050-262	49-COMM	3.65	5.47	8.02	9.84
BRINEY	V40E-050-262	51-COMM	1.82	3.65	5.47	7.29
BRINEY	V40E-050-262	40-DAVIES	3.28	4.01	5.47	6.56
BRINEY	V40E-050-262	116-DAVIES	2.55	3.65	4.56	6.20
BRINEY	V40E-050-262	JM64HT	0.36	1.09	1.82	2.55
BRINEY	V40E-050-262	JM66HT	0.55	1.46	2.19	2.55

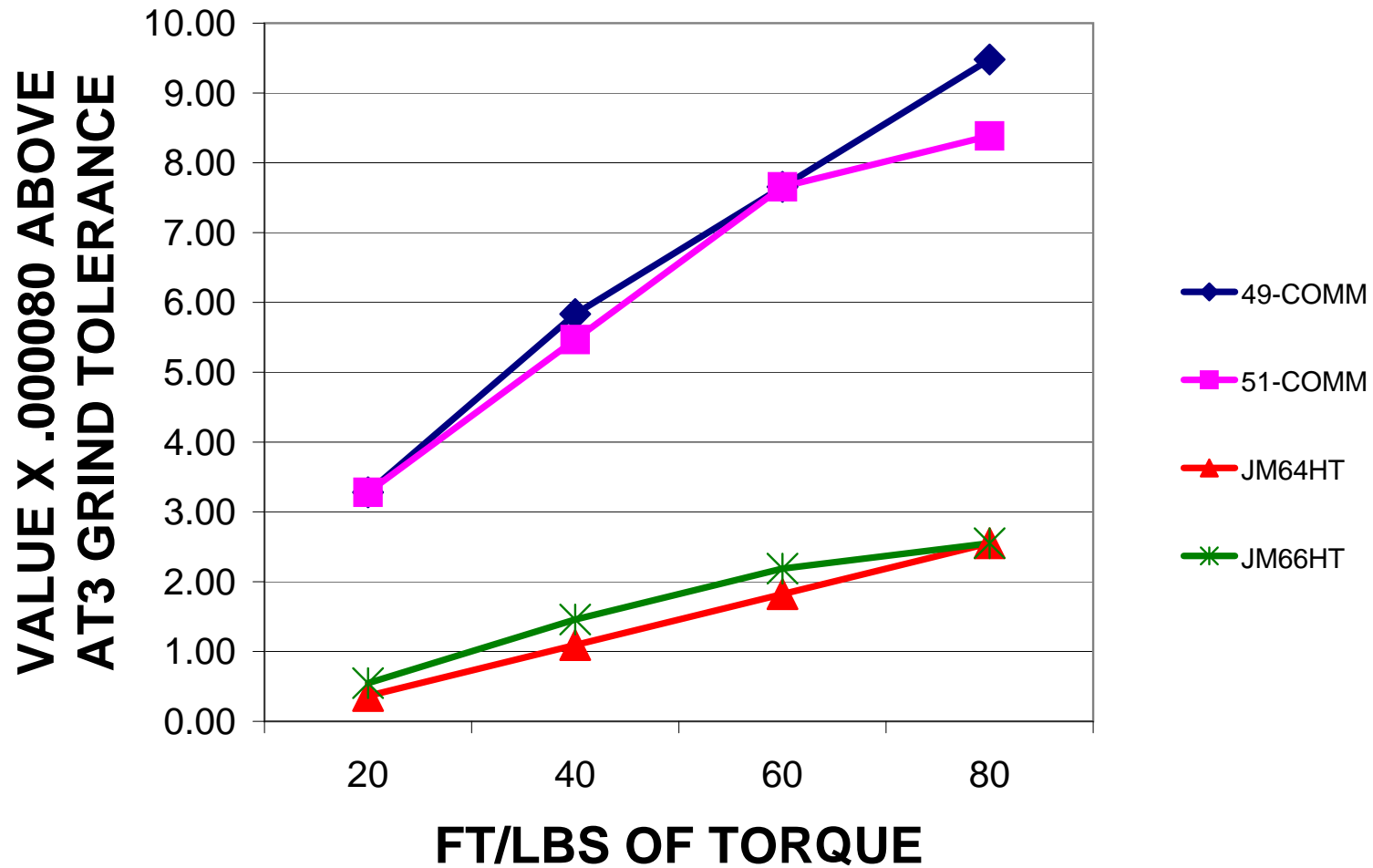
**BRINEY V40E-050-262
SAMPLES 104-RKS & 103-RKS VS
JMM 64HT & JMM 66HT**



**BRINEY V40E-050-262
SAMPLES 68-USST & 67-USST VS
JMM 64HT & JMM 66HT**



**BRINEY V40E-050-262
SAMPLES 49-COMM & 51-COMM VS
JMM 64HT & JMM 66HT**



**BRINEY V40E-050-262
SAMPLES 40-DAVIES & 116-DAVIES VS
JMM 64HT & JMM 66HT**

